



building forever furniture

## ES SERIES VERTICAL FILES SPECIFICATION SHEET

Vertical file encasement is 28" deep standard, or option for 25" deep, offered in 2, 3, 4, and 5 drawer heights; available in letter or legal width filing. One or two piece (depending on size) multi-formed jacket design. Full flush secure bottom with internal formed flanges welded to uprights at multiple points creating a rigid box structure for strength, and then welded to sides and back, and in front corners. Full height encased uprights on each side.

High-side drawer boxes eliminate the need and expense for hanging rails. Drawers operate on 3 segment progressive, full-extension steel ball-bearing suspensions. Drawers are constructed so they may be easily removed and replaced. ES Series files can be ordered with **"A" style pull**, traditional brushed aluminum drawer pulls and label holders, or with a **"B" style pull**, contemporary integral full pulls, without label holders. Files can be equipped with follower block compressors. Floor glides are also available options (on all Invincible files).

**Finish:** All Invincible™ steel products are processed through a 5-stage industrial washer to remove oil and organics from the surface while applying an iron phosphate conversion coating to promote adhesion and corrosion resistance as a pre-paint treatment. In addition, parts are rinsed with a non-chrome sealer to aid in paint adhesion and to further protect the metal. **The surface is then painted with environmentally-friendly and highly durable hybrid powder coat paint applied electro-statically and cured at high temperature.** Invincible™ products are available in a full assortment of standard Invincible™ colors, both smooth and textured finishes, as well as special order colors.

### Outer Shell Gauges:

Top	22 Ga. Cold Rolled Steel (CRS)
Bottom	18 Ga. CRS
Sides	22 Ga. CRS
Back	22 Ga. CRS

### Drawers

Front	22 Ga. CRS
Back	22 Ga. CRS
Body	22 Ga. CRS
Follower Block Compressor	18 Ga. CRS
Lock Bar (one piece with integral lock clips)	18 Ga. CRS

### Inner Frame & Uprights

Front uprights	18 Ga. CRS
Rear uprights	18 Ga. CRS