

1100 SERIES VERTICAL FILE SPECIFICATION SHEET

Vertical file encasement is a full 28" deep, offered in 2, 3, 4, and 5 drawer heights; available in letter or legal width filing. Back securely welded to the sides to form a complete jacket. Top is extra rigid and finished with gas-welded corners providing a smooth appearance. Full flush secure bottom welded to sides and back and gas welded at the front corners. Full height encased uprights on each side. Front uprights multi-formed for rigidity and strengthened with brackets and welding. Rear upright is multi-formed and welded to the sides and back for structural strength.

High-side drawer boxes eliminate the need and expense for hanging rails. Shelf cross members are securely welded to torque brackets on uprights. Drawers operate on 3 segment progressive, full-extension steel ball-bearing suspensions. Drawers are constructed so they may be easily removed and replaced. All drawer fronts have beveled edges and have double wall construction providing a steel false front. 1100 Series files can be ordered with "A" style pull, traditional brushed aluminum drawer pulls, thumb latches and label holders, or with a "B" style pull, contemporary integral full pulls, without label holders. Files can be equipped with optional bottom locking, quick release lever, spring action follower blocks. The follower block allows 25" (deep) of filing capacity. Floor glides and safety interlock are also available options.

Finish: All Invincible[™] steel products are processed through a 5-stage industrial washer to remove oil and organics from the surface while applying an iron phosphate conversion coating to promote adhesion and corrosion resistance as a pre-paint treatment. In addition, parts are rinsed with a non-chrome sealer to aid in paint adhesion and to further protect the metal. **The surface is then painted with environmentally-friendly and highly durable hybrid powder coat paint applied electrostatically and cured at high temperature.** Invincible[™] products are available in a full assortment of standard Invincible[™] colors, both smooth and textured finishes, as well as special order colors.

NOTE: 1100 Series Verticals may be ordered in A or B style fronts.

Model Numbering - Example: 1140HSA-CP-LK-LG

- 11 = 1100 Series Vertical File
- 4 = 4 Drawer Cabinet (use 2, 3, 4, or 5)
- 0 = Letter Width (0 = letter width, 1 = legal width)
- HSA = Highside Drawers with "A" Style Front (Brushed Aluminum Pull, Thumb Latch, Label Holder)
(HSB for Highside Drawers with "B" Style Front – Full Integral Pull)
- CP = Compressor/Follower Block (omit for no compressor)
- LK = Lock (optional - omit for no lock; Use **ILK** for Safety Interlock)
- LG = Leveling Glides (optional - omit for no leveling glides)

Outer Shell Gauges:

Top	20 Ga. Cold Rolled Steel (CRS)
Bottom:	20 Ga. CRS
Sides	22 Ga. CRS

Drawers

Fronts	20 Ga. CRS
Liner (Front)	24 Ga. CRS
Back	22 Ga. CRS
Body (single piece,multi-formed)	22 Ga. CRS
Spring-loaded Compressor	18 Ga. CRS
Compressor track	20 Ga. CRS

Inner Frame, Uprights, & Cross Members

Front uprights	18 Ga. CRS	Lock -Lock Bar (flat wire)-	14 Ga. CRS
Rear uprights	18 Ga. CRS	Lock Clips-	14 Ga. CRS
Shelf	18 Ga. CRS		
Shelf bracket	14 Ga. CRS		