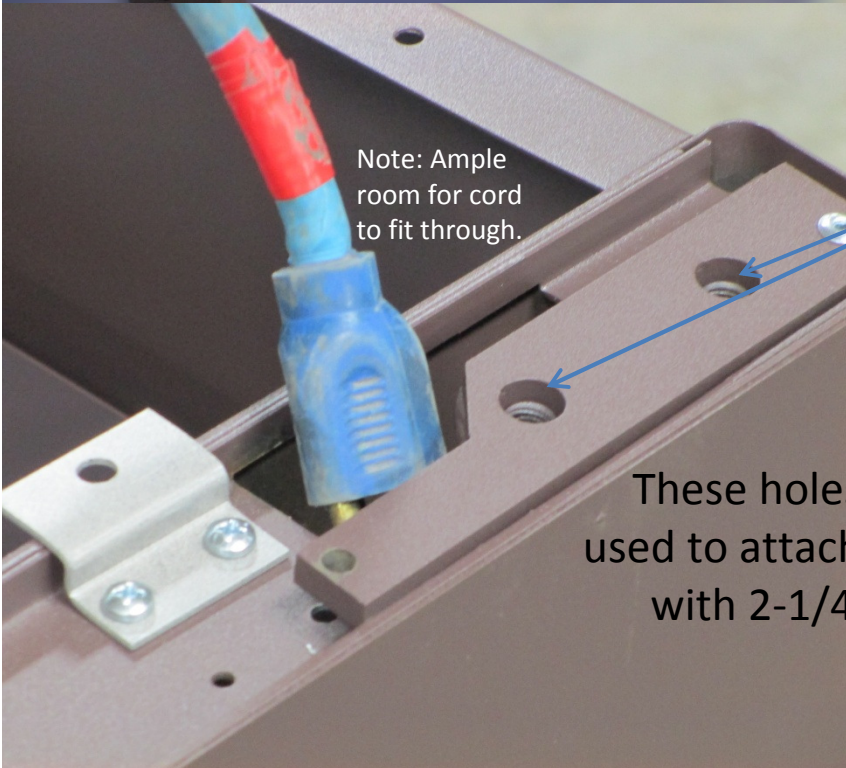


Assembly Instructions For Invincible Risers



These may be C-Leg or Access Legs. Illustration shows shared C-Legs.

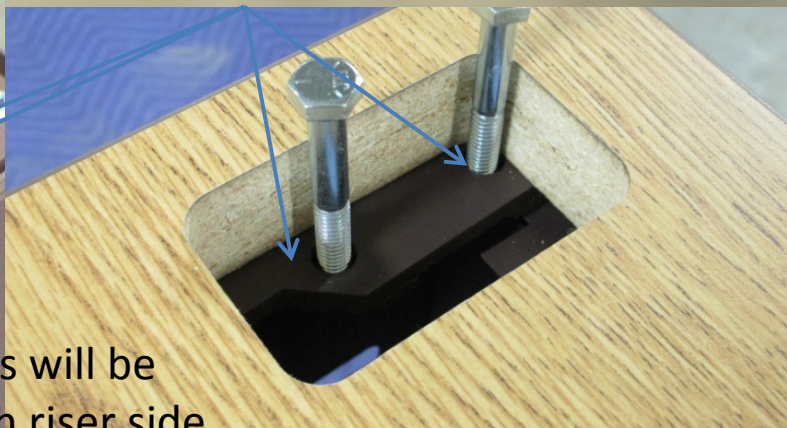
IMPORTANT: Construct VISTA table chassis first. Then position tables in place as close as possible to where completed unit will stay. This is due to shear weight of risers coupled with tables. It will be difficult to move after unit is fully constructed. **NOTE:** TABLE MUST BE LEVEL.



Note: Ample room for cord to fit through.

These holes will be used to attach riser side with 2-1/4" bolts.

Locate bolts to the back of grommet cutout. These bolts will be installed later. This picture is for exhibit purpose only.



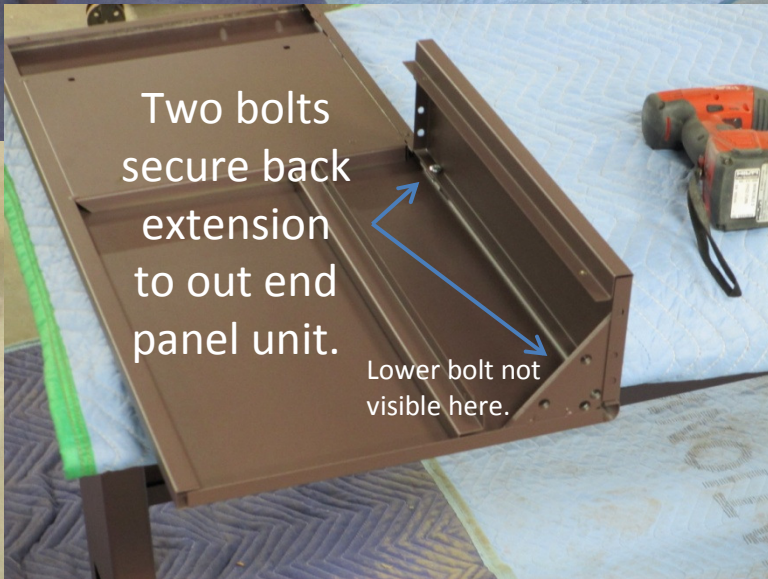
If constructed properly, cord will fit easily down leg as intended.



Tie plates join worksurfaces together.

**Assembly of back panel,
to riser tower, and
affixing back extension.**

Working left to right, lay out
end panel and riser tower.



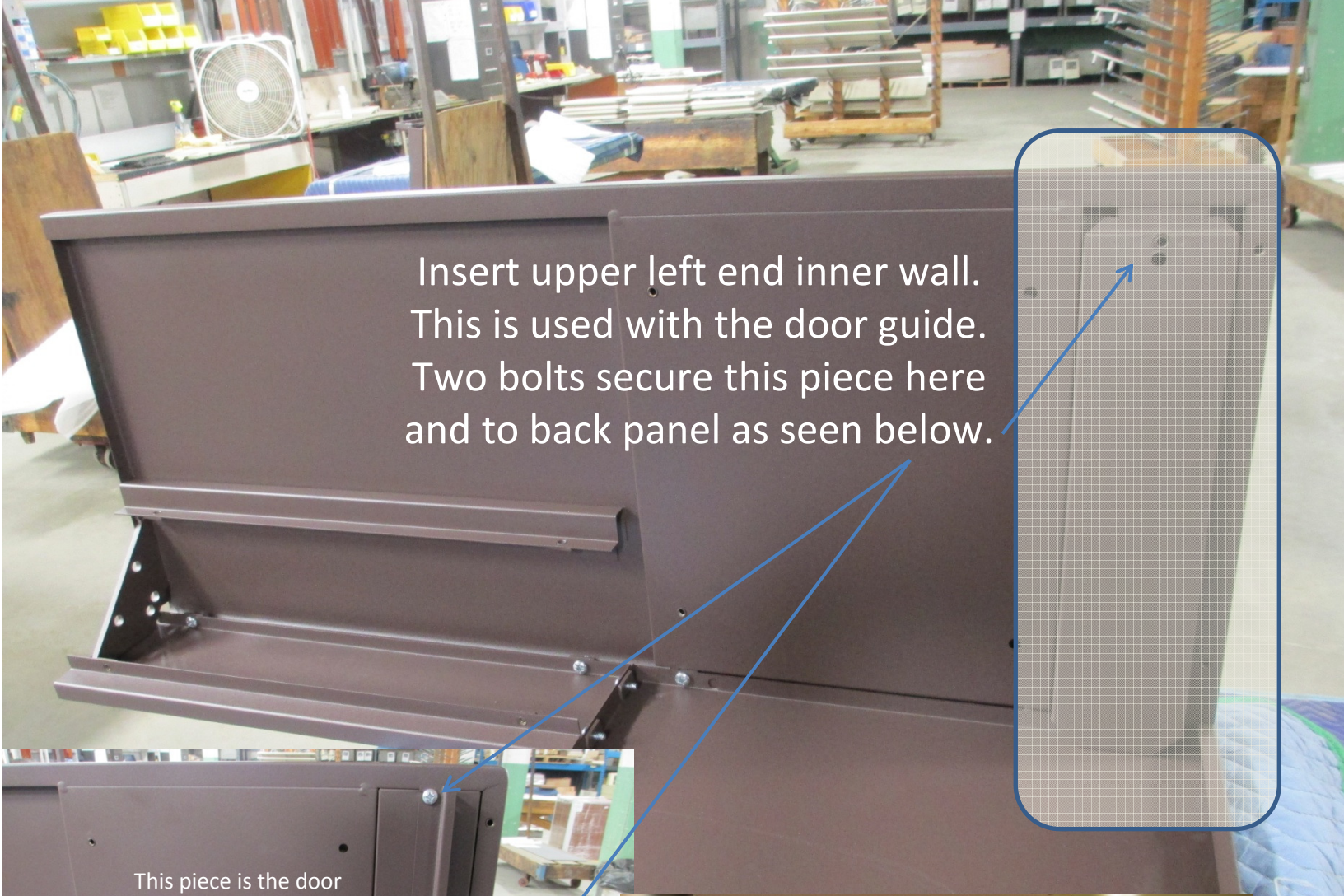
Install eight (8) bolts.

Install opposing
back extension
using four (4) bolts.

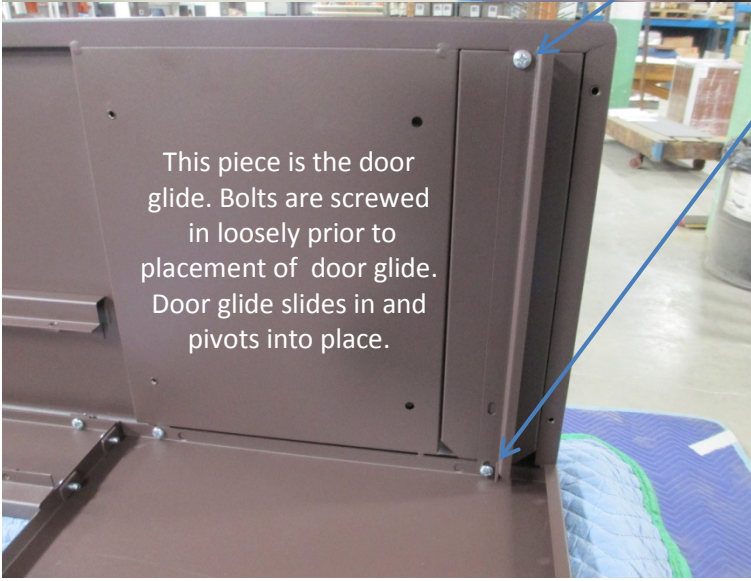
Note the direction these
two bolts are screwed in.

NOTE:
Lower bolt
not visible in
this view.


**Install two bolts of back
extension first. Then
attach back panel.**



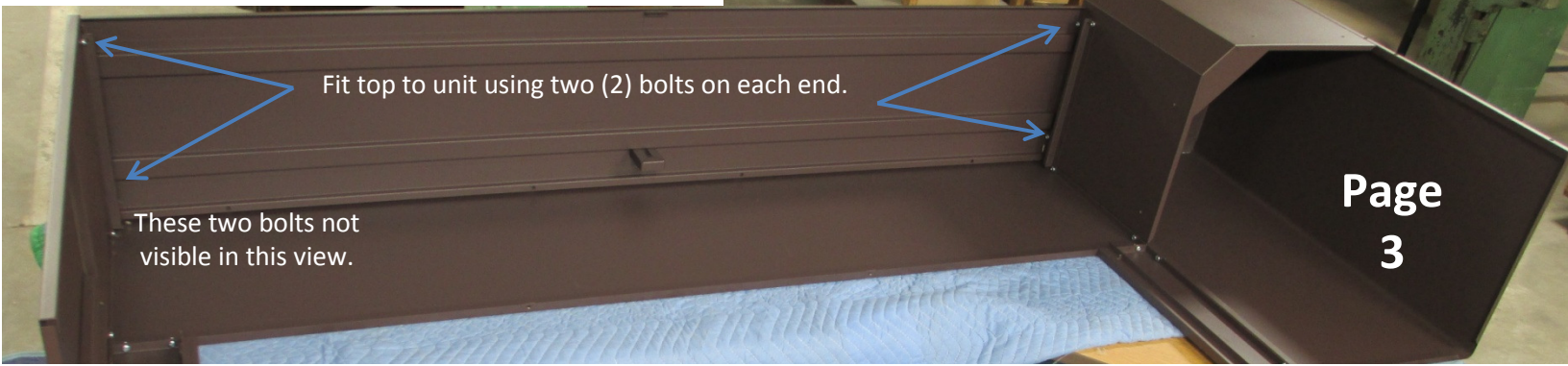
Insert upper left end inner wall.
This is used with the door guide.
Two bolts secure this piece here
and to back panel as seen below.



This piece is the door
glide. Bolts are screwed
in loosely prior to
placement of door glide.
Door glide slides in and
pivots into place.

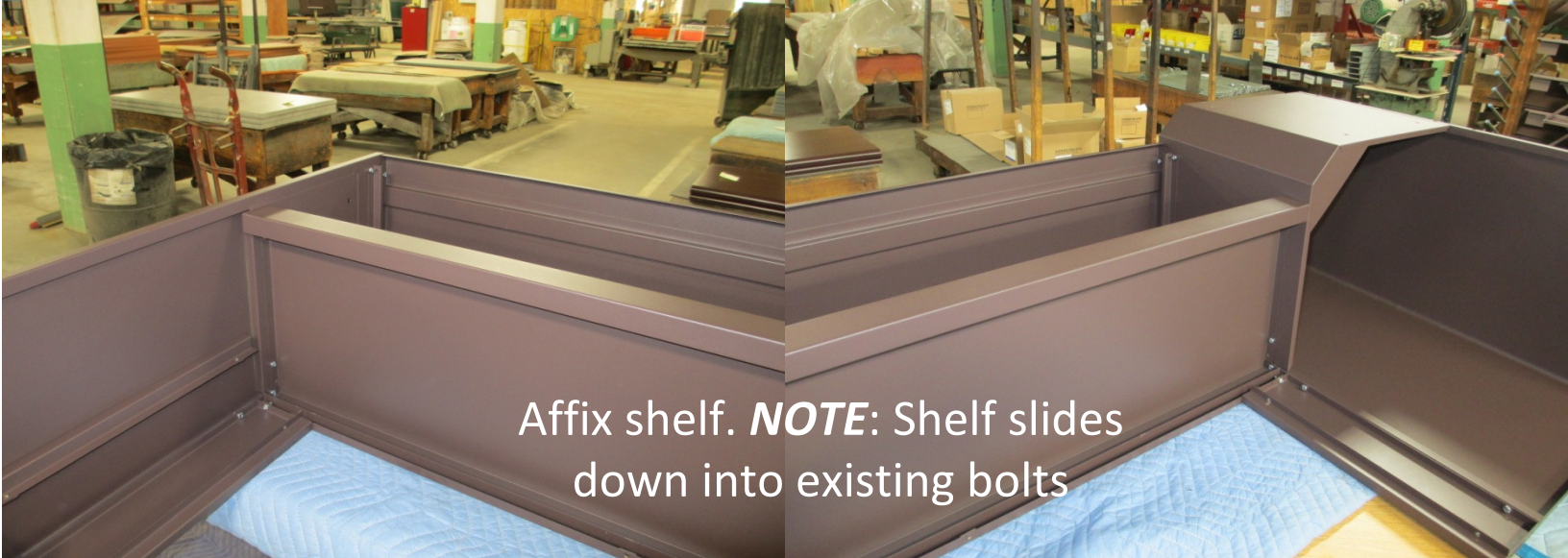


Install opposing
door track using
two (2) bolts.



Fit top to unit using two (2) bolts on each end.

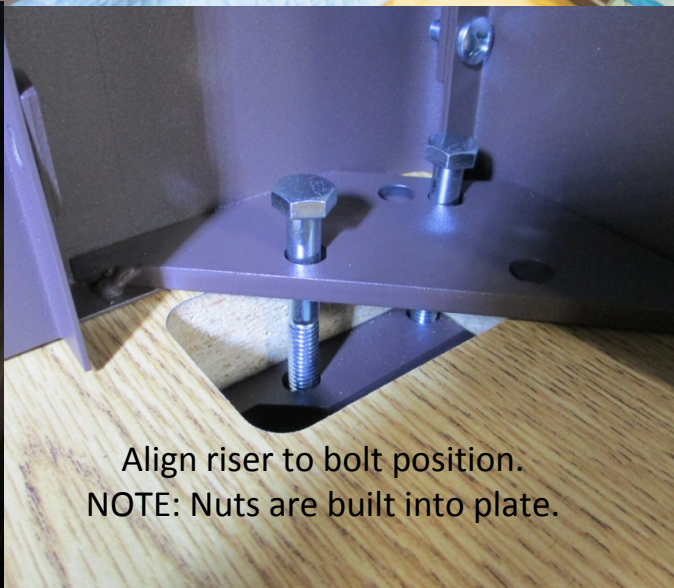
These two bolts not
visible in this view.



Affix shelf. **NOTE:** Shelf slides down into existing bolts



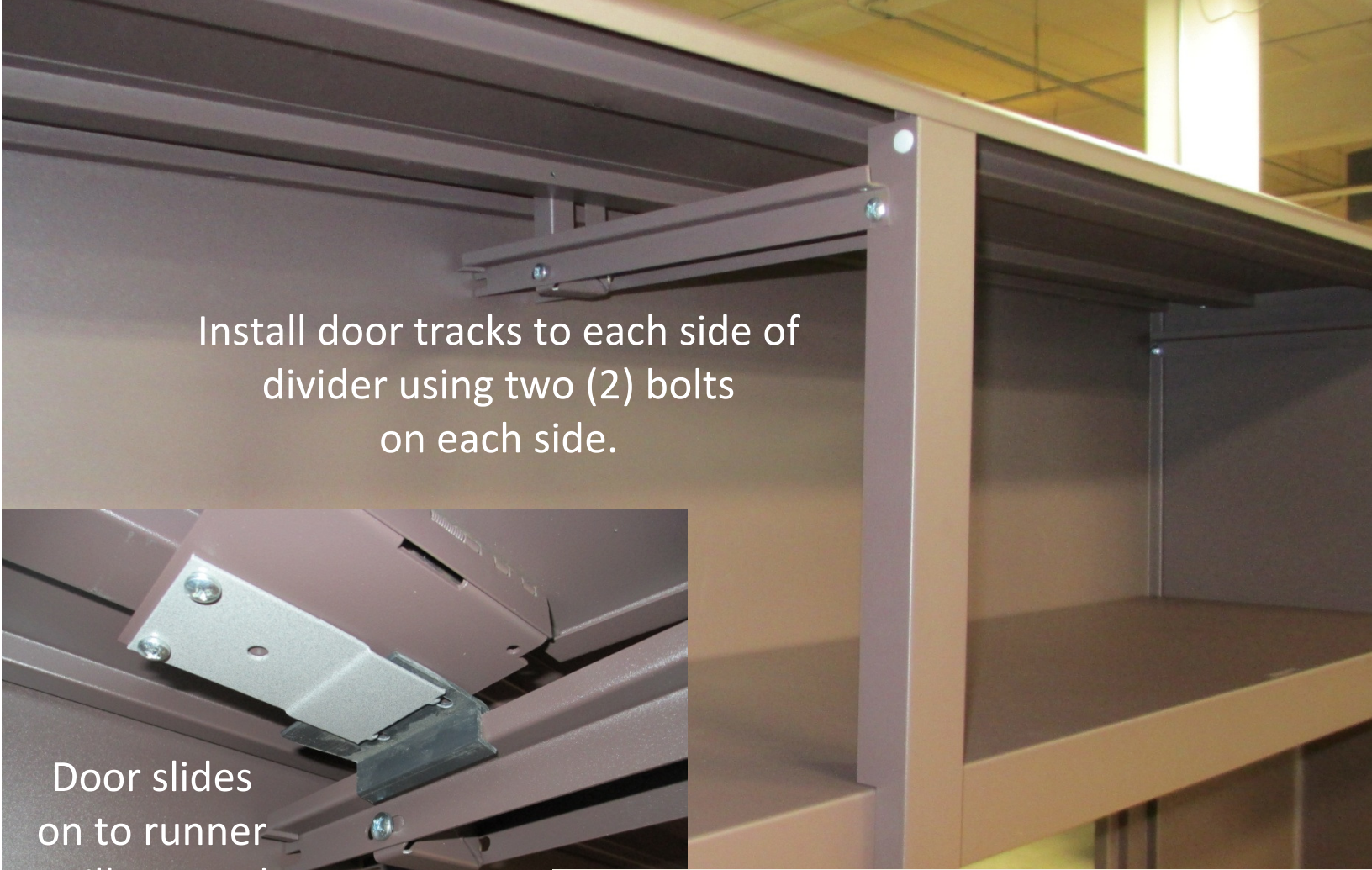
Divider here is being installed with riser on its back.
NOTE: It is easier to install when riser is upright.




Align riser to bolt position.
NOTE: Nuts are built into plate.

↓
At this point the unit should look like this.






Install door tracks to each side of divider using two (2) bolts on each side.



Door slides on to runner as illustrated here.

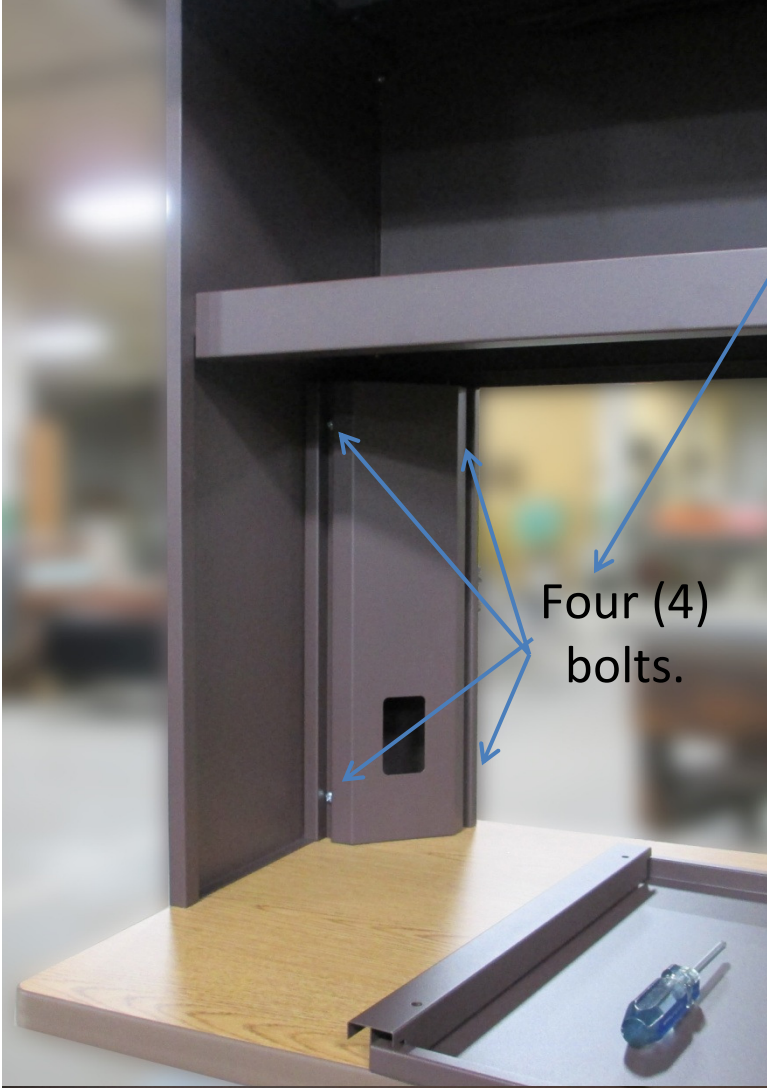


Door is preassembled. Below see how scissor portion is to be affixed to upper back panel of riser.



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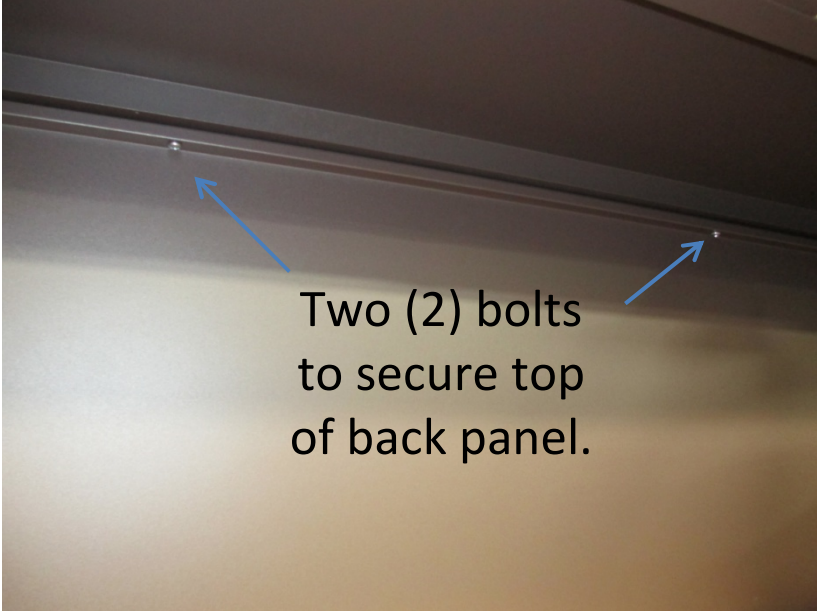
Install black nylon stop. To be secured with one #6 sheet metal screw.



Four (4) bolts.

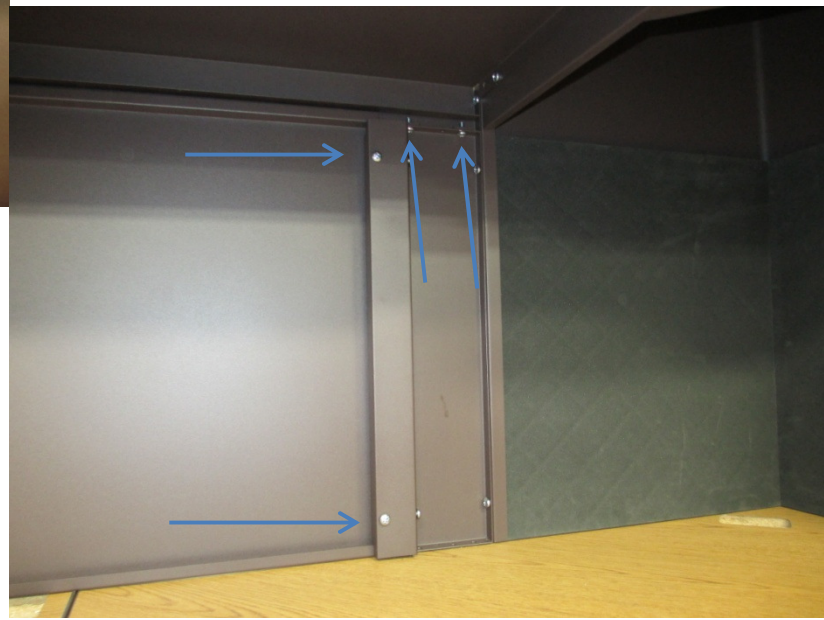
With four bolts place fascia.

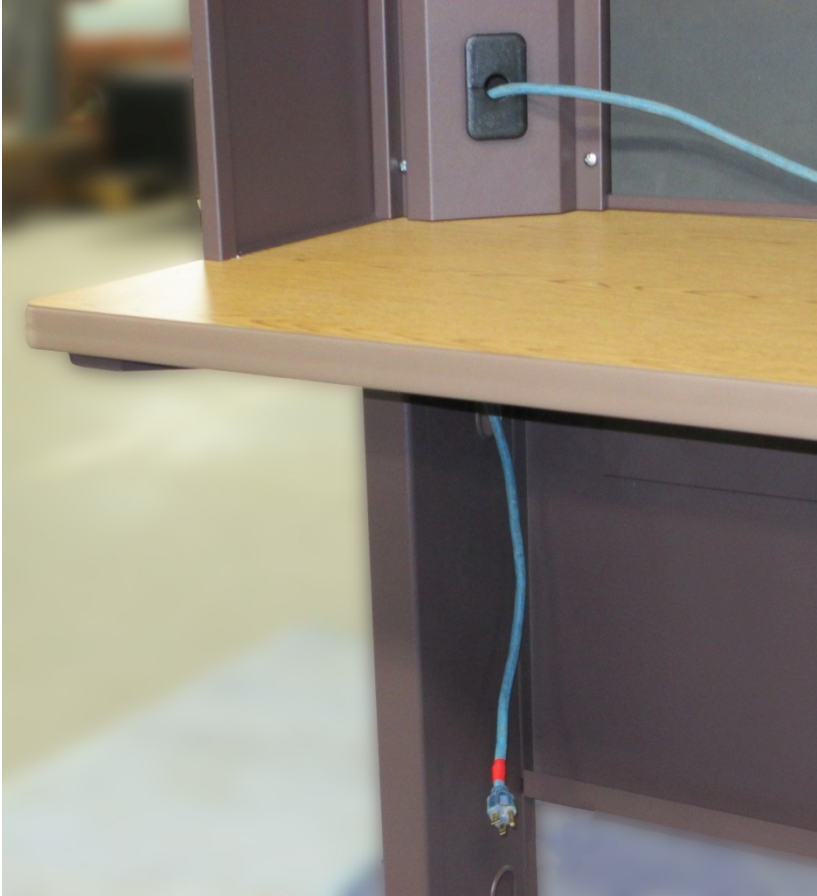
Optional closed back panel held in place with attaching channel using (2) bolts



Two (2) bolts to secure top of back panel.

Four (4) bolts are used to attach back panel to back extension.





Illustrates how cords are able to run into fascia grommet, down through leg, and out of leg grommet.

These next pieces are optional items. They simply slide into place.

