

ES SERIES VERTICAL FILES SPECIFICATION SHEET

Vertical file encasement is 28" deep standard, or option for 25" deep, offered in 2, 3, 4, and 5 drawer heights; available in letter or legal width filing. One or two piece (depending on size) multi-formed jacket design. Full flush secure bottom with internal formed flanges welded to uprights at multiple points creating a rigid box structure for strength, and then welded to sides and back, and in front corners. Full height encased uprights on each side.

High-side drawer boxes eliminate the need and expense for hanging rails. Drawers operate on 3 segment progressive, full-extension steel ball-bearing suspensions. Drawers are constructed so they may be easily removed and replaced. ES Series files can be ordered with "A" style pull, traditional brushed aluminum drawer pulls and label holders, or with a "B" style pull, contemporary integral full pulls, without label holders. Files can be equipped with follower block compressors. Floor glides are also available options (on all Invincible files).

Finish: All InvincibleTM steel products are processed through a 5-stage industrial washer to remove oil and organics from the surface while applying an iron phosphate conversion coating to promote adhesion and corrosion resistance as a pre-paint treatment. In addition, parts are rinsed with a non-chrome sealer to aid in paint adhesion and to further protect the metal. **The surface is then painted with environmentally-friendly and highly durable hybrid powder coat paint applied electrostatically and cured at high temperature.** InvincibleTM products are available in a full assortment of standard InvincibleTM colors, both smooth and textured finishes, as well as special order colors.

Outer Shell Gauges:

Top	22 Ga. Cold Rolled Steel (CRS)
Bottom	18 Ga. CRS
Sides	22 Ga. CRS
Back	22 Ga. CRS

Inner Frame & Uprights

Front uprights	18 Ga. CRS
Rear uprights	18 Ga. CRS

Drawers

Front	22 Ga. CRS
Back	22 Ga. CRS
Body	22 Ga. CRS
Follower Block Compressor	18 Ga. CRS
Lock Bar	18 Ga. CRS
(one piece with integral lock clips)	