

## VISTA STANDARD RISER SPECIFICATION SHEET

Riser end panels and inner walls are constructed of 20-gauge cold rolled steel, multi-formed for strength with inner walls welded in place. Shelf and back constructed of 20-gauge cold rolled steel multi-formed with shelf having an 18-gauge stiffener welded to the underside for additional strength. Top is 20-gauge cold rolled steel multi formed with two 20-gauge multi-formed channels welded to the underside. Doors are 20-gauge cold rolled steel multi-formed with full width integral pull.

Fabric covered tackboard is captured by back panel bottom forming and held at top with double-sided 3M commercial PSA pressure sensitive tape.

**Finish:** All Invincible<sup>™</sup> steel products are processed through a 5-stage industrial washer to remove oil and organics from the surface while applying an iron phosphate conversion coating to promote adhesion and corrosion resistance as a pre-paint treatment. In addition, parts are rinsed with a non-chrome sealer to aid in paint adhesion and to further protect the metal. **The surface is then painted with environmentally-friendly and highly durable hybrid powder coat paint applied electrostatically and cured at high temperature.** Invincible<sup>™</sup> products are available in a full assortment of standard Invincible<sup>™</sup> colors, both smooth and textured finishes, as well as special order colors.